



INTEGRATED VEHICLE HEALTH MANAGEMENT – BENEFITS AND CHALLENGES

AMC Big Data Symposium

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IVHM: Management vs. Monitoring

Monitoring: Data for data's sake?

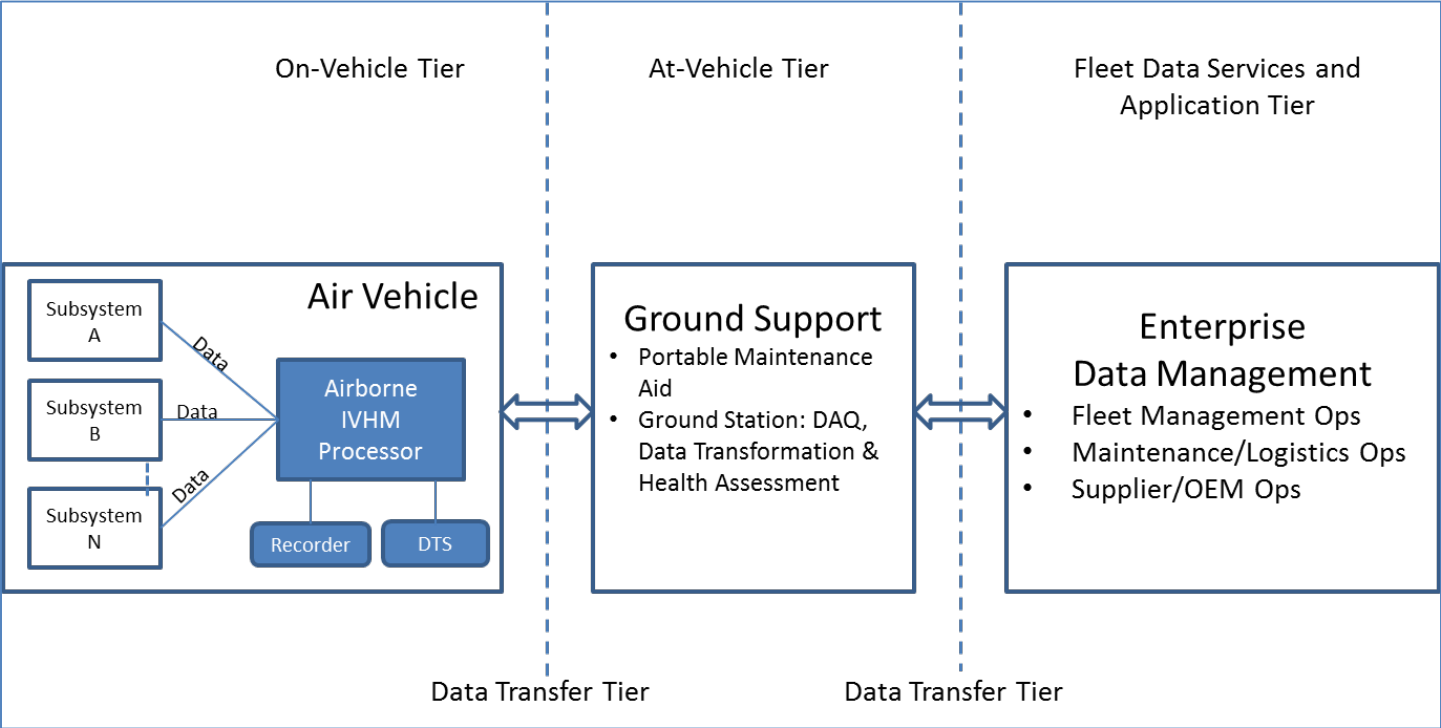
Management: Closed Loop Data → Decisions

– *“Without the why, the how doesn't matter”*

Integrated Vehicle Health Management

“The unified capability of a system of systems to assess the current or future state of the member system health and integrate that picture of system health within a framework of available resources and demand.”

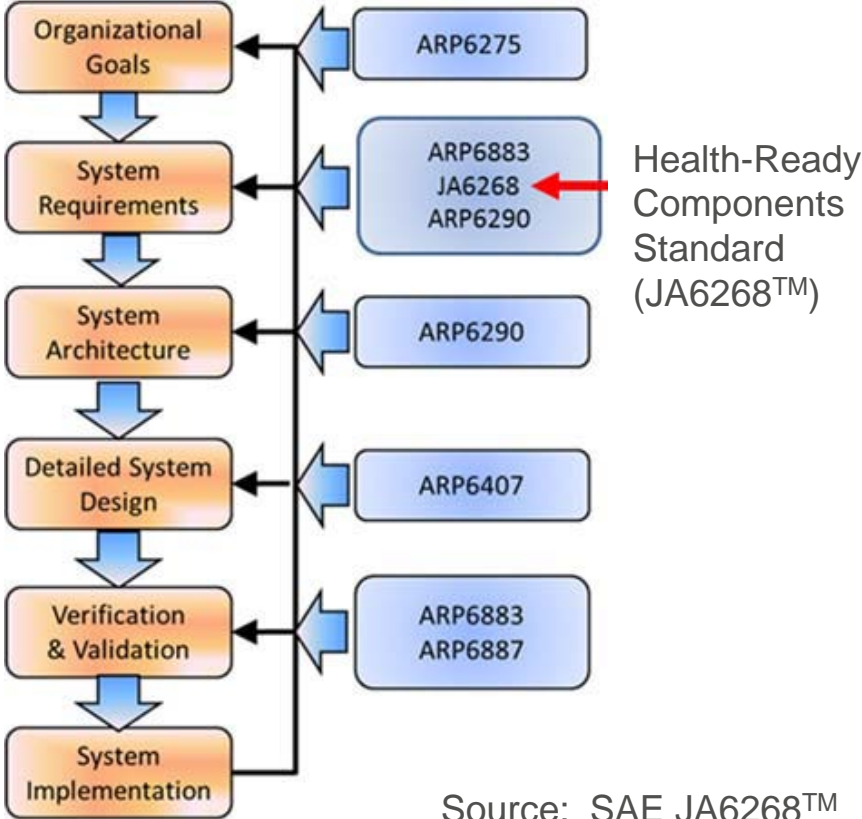
What Does IVHM Look Like? Sample Architecture



Source: SAE JA6268™

SAE Standards Efforts

- **SAE HM-1 Committee** created to develop standards to aid in IVHM adoption, development
- **Multiple Documents released; many more in work**
 - Overview
 - Work Flow (figure)
- **Recent Effort – JA6268™ Health-Ready Components**
 - Released April 2018



SAE IVHM Capability Levels (JA6268™)

- Sets interaction expectations between OEM and system suppliers
- Goal: moving from manual repair, diagnosis to analytics-based diagnosis, predictions

SAE Level	Vehicle Health Capability	Narrative Description	Participation in Repair Actions	Key Data Resources	Availability of Logged &/or Real-Time Data	Use of Supporting Models	IVHM System Characteristics
Manual Diagnosis & Repair Process performed by Technician							
0	Limited On-Vehicle Warning Indicators	Service actions for scheduled maintenance or when Operator notices problems or is alerted by indicator lights or simple gages.	Operator/Driver & Service Tech	On-Vehicle Measurements & Observation	N/A	Paper-based Manuals	Only Manual Diagnostic Tools & No Condition-Based Services
1	Enhanced Diagnostics Using Scan Tools	Service techs gain added diagnostic insight using automated scanners to extract vehicle operating parameters & diagnostic codes.	Operator/Driver & Service Tech	On-Vehicle & Service Bay/ Depot Tools	Logged Diagnostic Codes & Parameters available to Service Tech	Paper-based Manuals	On-Board Diagnostics Available
2	Telematics Providing Real-Time Data	Service techs gain real-time vehicle data via remote monitoring of vehicle to more completely capture issues.	Operator/Driver, Service Tech & Remote Support Center Advisor	On-Vehicle, Service Bay / Depot & Cloud Data	Telematic Data Available to Service Tech with Diagnostics Info	Paper-based Manuals	On-Board & Remote Data Available
Diagnosis & Repair Augmented by Prognosis & Predictive Analytics							
3	Component Level Proactive Alerts	Operator and service techs are provided with component health status (R/Y/G) before problem occurs. Limited condition-based maintenance.	Operator/Driver, Service Tech & Cloud-Based Services	On-Vehicle, Service Bay & Cloud Data	Telematic Data Available to Service Tech with Diagnostics Info	Addition of Component-Level Health Models	Component-Level Health Predictions
4	Integrated Vehicle Health Mgmt.	Operator and service techs are provided with system or vehicle level health indicators before problems occur with remaining useful life estimated. Condition-based maintenance.	Operator/Driver, Service Tech & Cloud-Based Services	On-Vehicle, Service Bay & Cloud Data	Telematic Data Available to Service Tech with Diagnostics Info	Addition of Vehicle-Level Health Models	Vehicle-Level Health Management
5	Self-Adaptive Health Mgmt.	Self-adaptive control and optimization to extend vehicle operation and enhance safety in presence of potential or actual failures.	Operator/Driver, Service Tech & Cloud-Based Services	On-Vehicle, Service Bay & Cloud Data	Telematic Data Available to Service Tech with Diagnostics Info	Addition of Vehicle-Level Health Models	IVHM Capability Integrated into Vehicle Controls

Source: SAE JA6268™

BELL IVHM IMPLEMENTATION EXPERIENCE



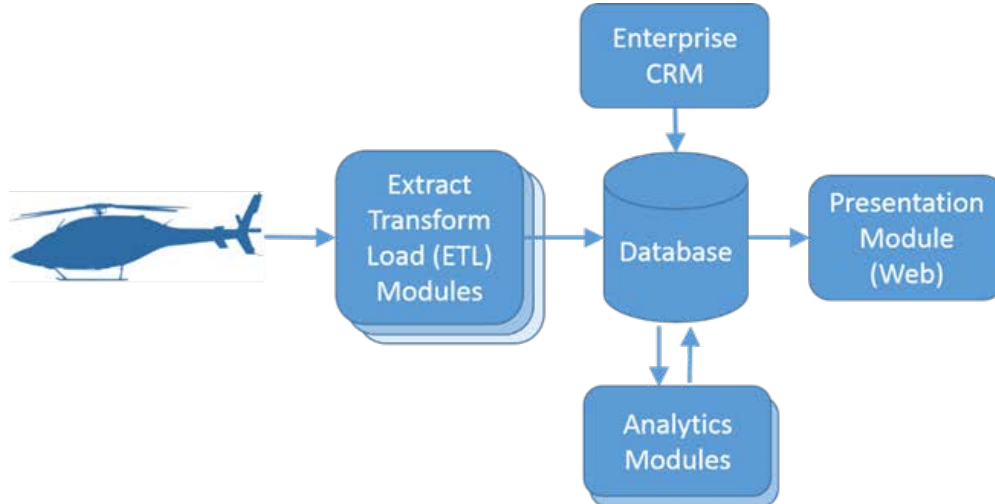
What were the “why’s” that drove our approach?

- **Local Maintenance**
 - “Tell me what’s wrong, and tell me how to fix it”
- **OEM Support**
 - Support troubleshooting



Integration Points

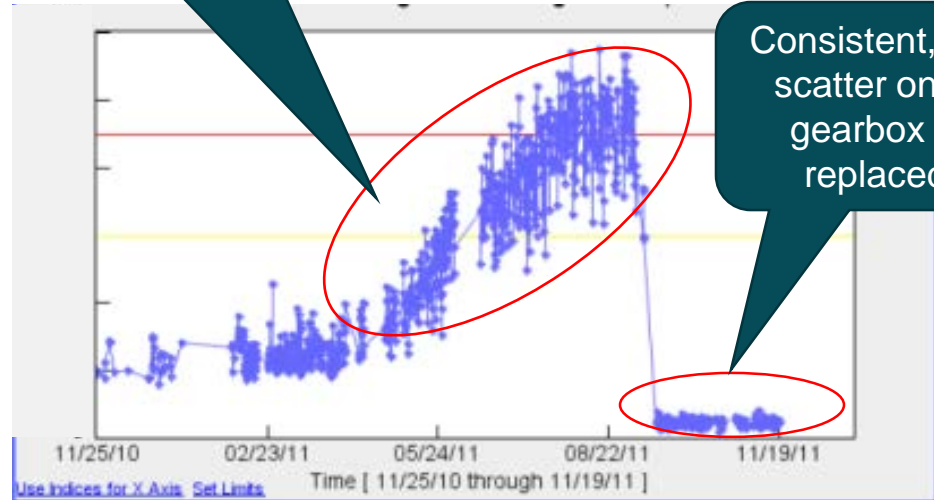
- Enterprise Information Systems (CRM)
- Existing Customer Portal
- Electronic Tech Pubs



Finding Anomalies in Vibration Data

- **Thresholds**
 - based on fleet characterization
- **Automated trend detection**

Clear change in trend, scatter during fault progression



Consistent, low scatter once gearbox is replaced

Time period = 1 year

What did We Learn?

Benefits

- All data in one place
- Easy ad-hoc queries
- Customer responsiveness - able to update as needed

Challenges

- Cultural/Organizational
- Business case
- Data quality
- Data Transmission

Lessons

- “Implement early, implement often”
 - Can’t do everything at once; early value breeds continued investment
- The more people learn about your data, the more requests you will get