



October 29-31, 2019 | Novi, MI

Innovations in Mobility

A REVOLUTIONARY TRANSFORMATION

CONDITION BASED MAINTENANCE PLUS - ARMY

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Tank-Automotive and Armaments Command Overview

TACOM Mission: **Develop** and **Deliver Readiness** for ground and support systems globally.

Based in Warren, MI

19,000+ Employees at 100+ Global Locations



Variety of career fields in Acquisition, Logistics and Technology

If a soldier eats it, wears it, drives it or shoots it... TACOM supports it!

Tank-Automotive and Armaments Command – CBM+ History

2012 CBM+ Pilot Program for Tactical Wheeled Vehicles 2014 Expanded to Stryker Vehicle Pilot

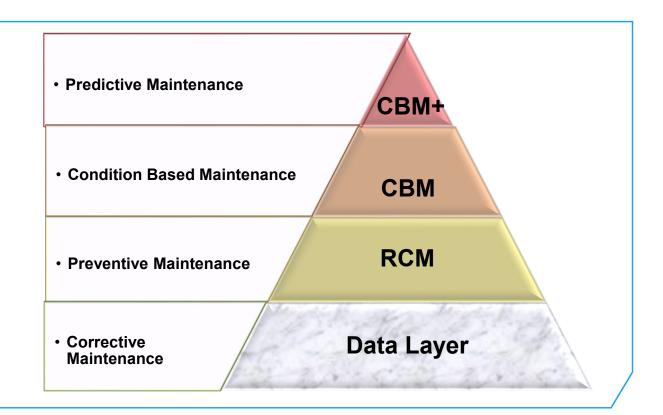


2018 Multiple Smaller Pilots2019 New System Acquisition Fieldings

Army Policy and Regulations being updated for CBM+ implementation to achieve CBM+ Full Operational Capability

Maintenance Concept Evolution

Evolution of Army Maintenance Concept



Road to Predictive Maintenance

Decisions & Policies

Requirements Development Platform Integration Big Data Processes Data Science & Analysis

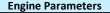
Business Intelligence

Concepts & Needs

Categorize and aggregate data to create healthy baseline "digital twin" and refine algorithms

Develop platform agnostic data analysis tools and establish centralized data analysis capability

Turning Data into Actionable Information and Modernizing the Motorpool



Accelerator Pedal Position

Barometric Pressure

Boost Pressure
Coolant Level

Engine Coolant

Temperature

Engine Hours

Engine Load

Engine Oil Pressure
Engine Oil Temperature

Engine Percent Torque

Engine Speed

Fuel Rate

Fuel Temperature

Injection Control Pressure

Intake Manifold

Temperature

Mileage

Vehicle Speed

Power Take Off (PTO) Mode



Brakes Parameters

Front Axle Speed

Relative Speed, Front Axle, Left

Wheel

Relative Speed, Front Axle, Right

Wheel

Vehicle Speed

Brake Switch



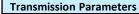
Electrical System Parameters

Alternator Potential

(Voltage)

Alternator Speed

Battery Potential (Voltage)



Transmission Oil Temp

Transmission Range Attained

Transmission Range Selected

Transmission Output Shaft Speed

Input Shaft Speed

Transmission Actual Gear

Ratio

Transmission Current Gear

Transmission Selected Gear

Torque Converter Lockup Engaged

CBM+ Accomplishments

POSITIVE IMPACT TO READINESS AND COST SAVINGS

Key Accomplishments

- Accurate & Autonomous OPTEMPO
- Reduced Time to Repair
- Optimized Scheduled Maintenance
- Warranty Claims
- Accident Reconstruction
- Hawthorne Effect
- Fleet Management





Measure and Track Success

- Track cost savings and ROI
- Track positive impact to readiness
- Reduced time to diagnose (MTTR and MTBF)
- Logistics Product Updates
- Equipment Modifications and Engineering Changes
- Overhaul reduction
- Divestiture prioritization (identification of bad actors)

Implementation Focus

Instrumentation of Vehicles

Establish and Field the Architecture – CBM+ at Scale Identify platform agnostic hardware and software solutions

Integrate within current Enterprise Resource Planning Tools to implement data-driven decision making

Workforce Development

