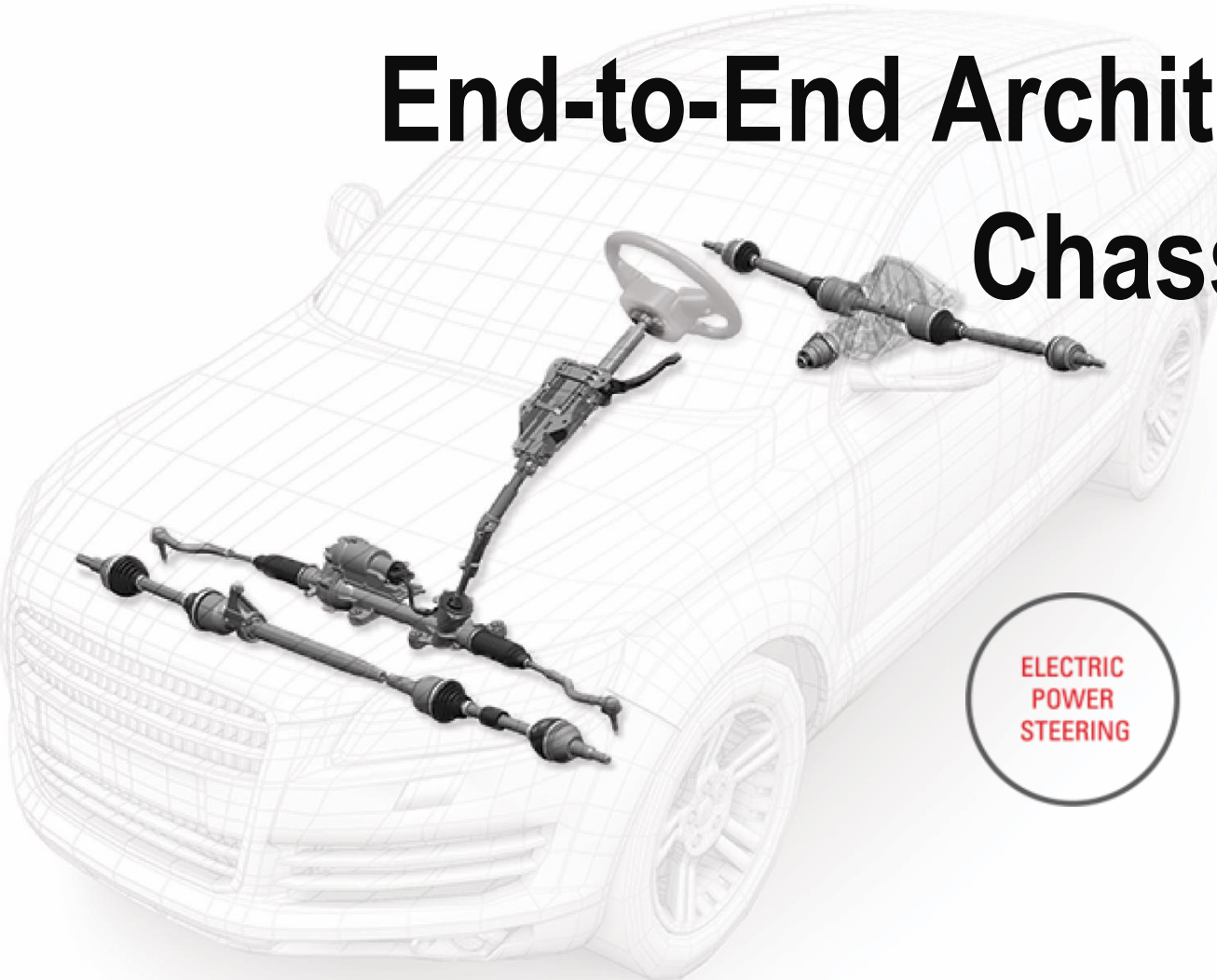




a leader in intuitive motion control

End-to-End Architecture and Methods for Chassis Health Management



Joe Klesing, Peter Schmitt

**ELECTRIC
POWER
STEERING**

**COLUMNS &
INTERMEDIATE
SHAFTS**

**DRIVELINE
SYSTEMS**

**HYDRAULIC
POWER
STEERING**

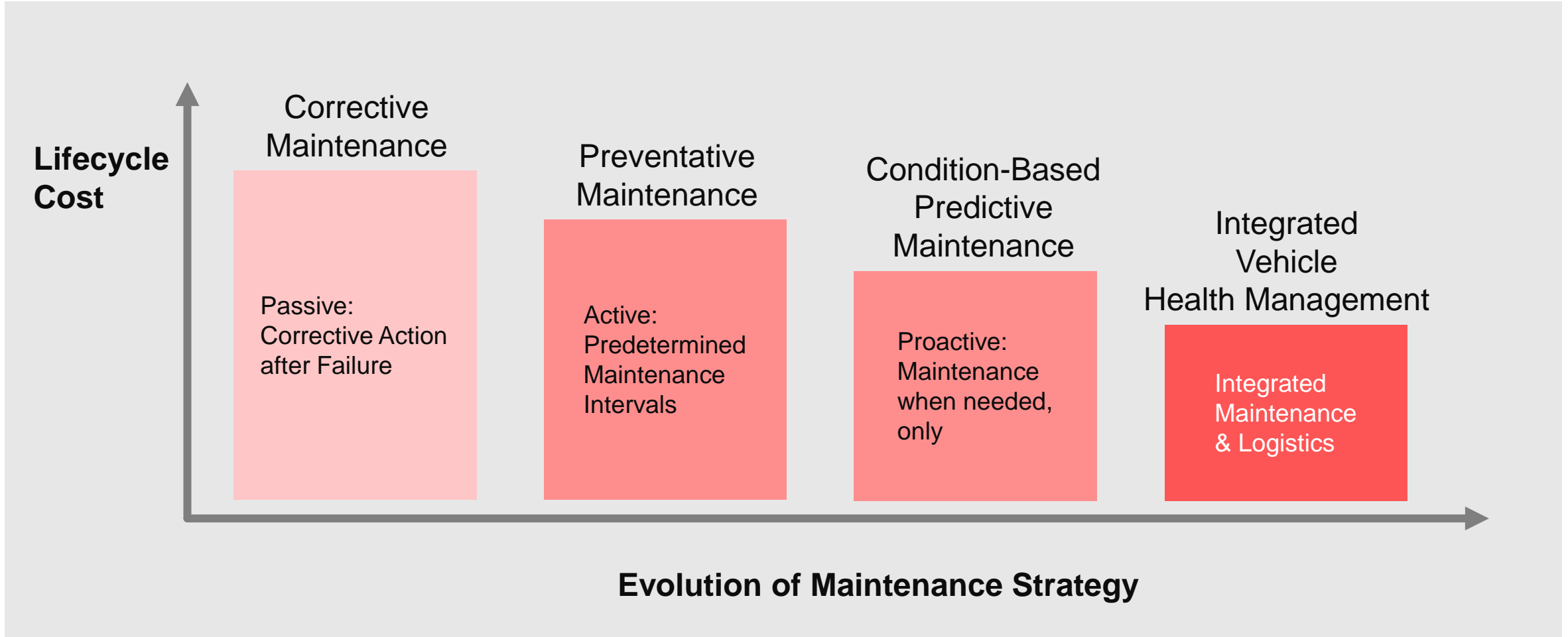
**ASSISTED
& AUTOMATED
DRIVING
ENABLERS**

What does a Jet Engine have to do with Vehicle Health Management?



Source: Johnny Saldivar/U.S. Air Force

Evolution of Maintenance Strategies



Vehicle Health Management Framework

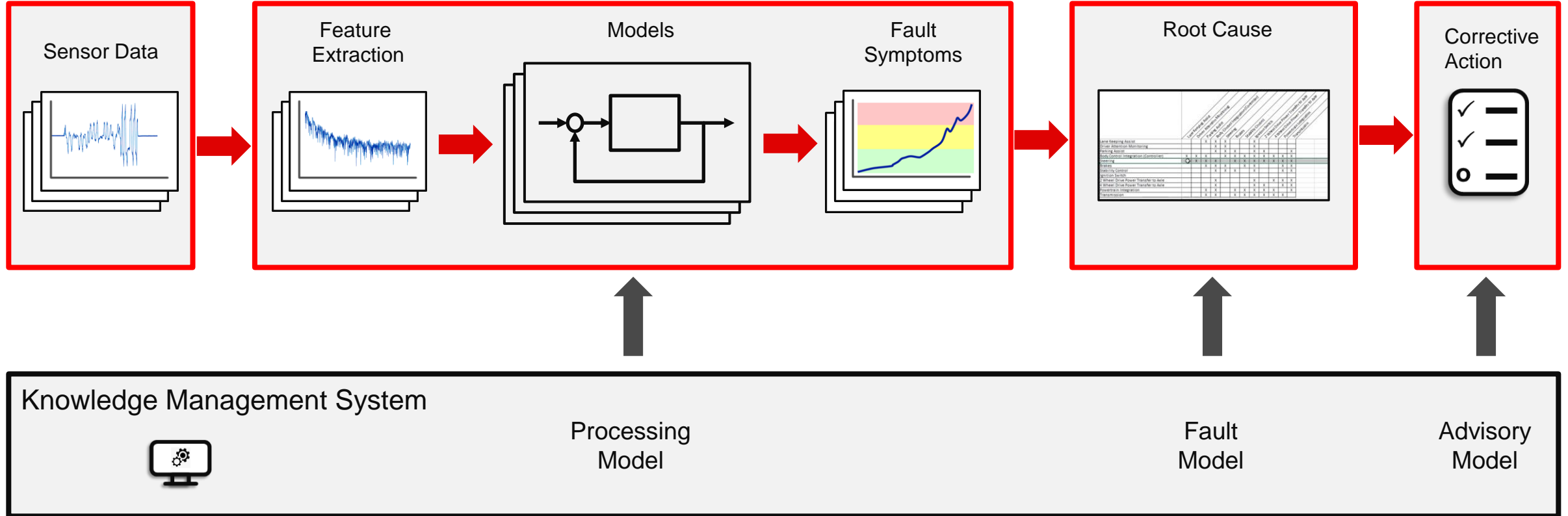
Use Vehicle Data to assess Health, predict TTF, determine Root Cause

Data Acquisition

Early Warning System

Diagnostic Reasoner

Dashboard



Run-Time
Design-Time

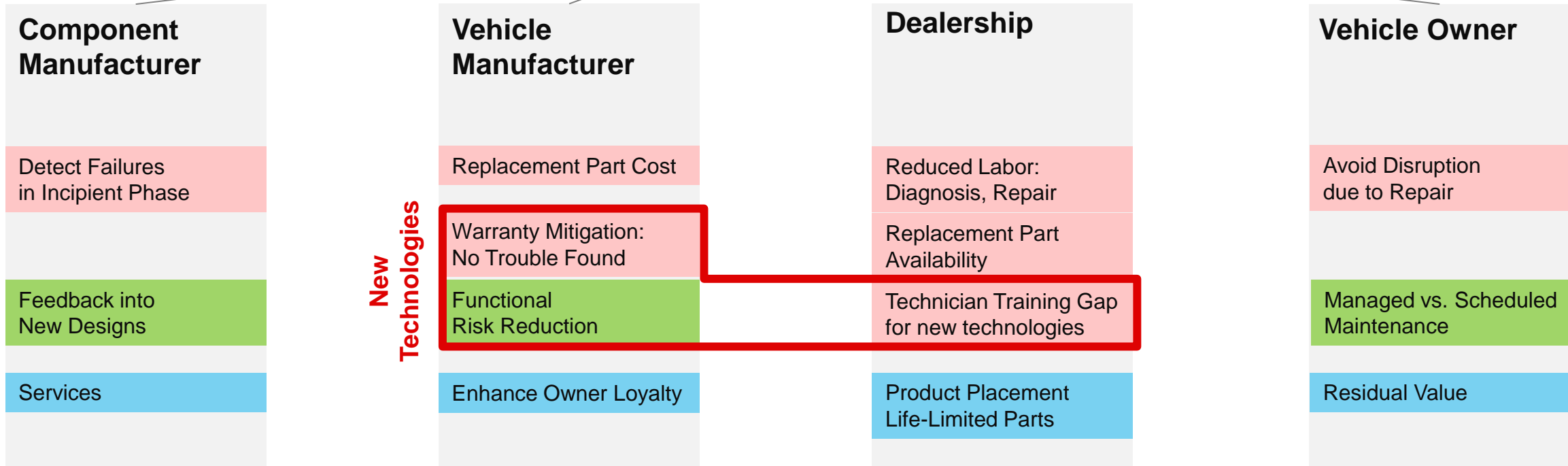
nexteer
AUTOMOTIVE

a leader in intuitive motion control

Value Drivers for Vehicle Health Management

Fit-for-Use, Operational Efficiency & Customer Service Experience

Value Drivers



New Technologies

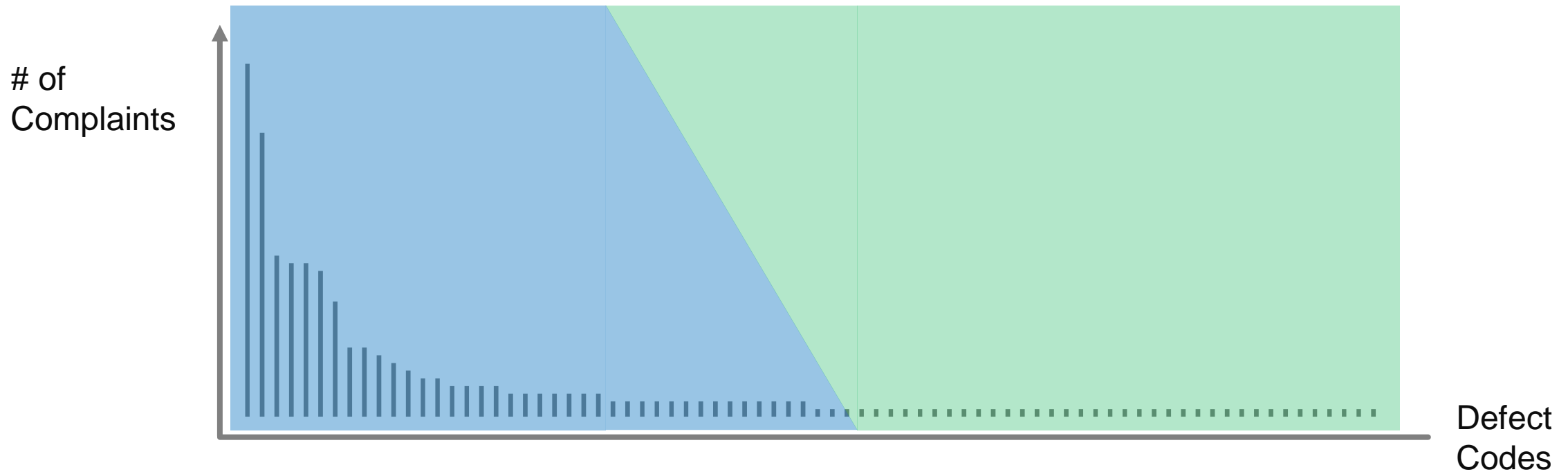
- Cost Avoidance
- Cost Reduction
- Revenue Increase



a leader in intuitive motion control

Example Distribution of EPS Warranty Items

Combination of Fault Models & Anomaly Detection



Fault Model Coverage

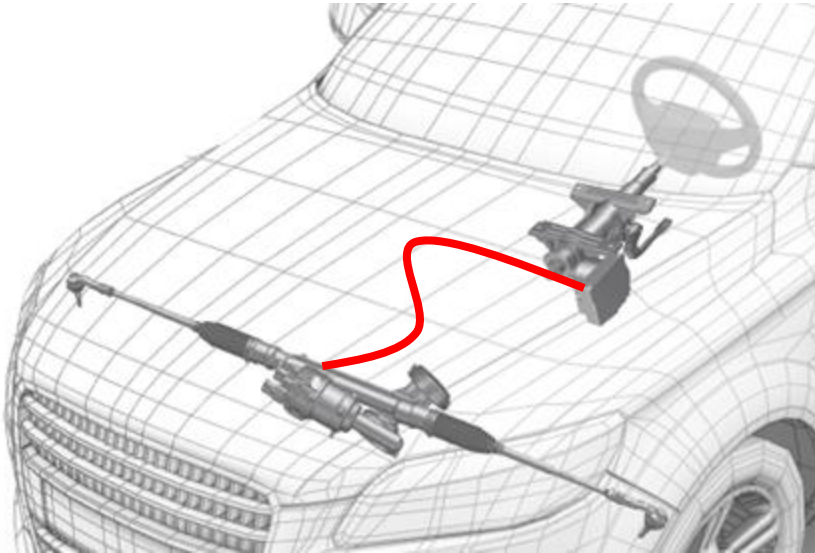
- Detect each fault
- Improved accuracy for higher occurrence Faults

Anomaly Detection

- Detect “normal vs. abnormal” behavior
- Capture lower occurrence faults at lower cost
- Offers additional support for higher occurrence faults

Example New Technology

VHM Provides Additional Layer of Risk Reduction



- Redundant Communication & Processing Paths ensure Fail-Operational System Safety
- Layers of Redundancy impact
 - a. Component cost
 - b. System reliability
- Prognostics & Diagnostics reduce probability of failures during operation in the field while supporting maintenance technicians dealing with technology innovations

Evolving Industry Capabilities

from Cloud-Enabled Monitoring to Integrated Vehicle Health Management

SAE JA6268 IVHM Classification

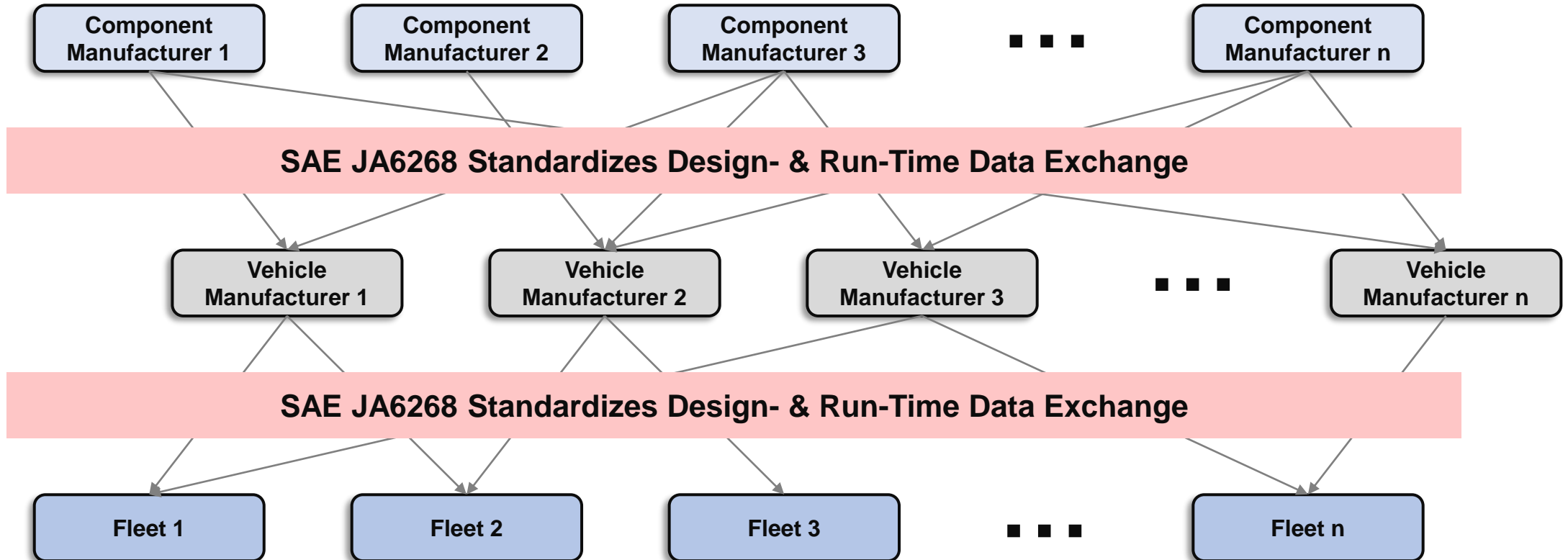
	SAE Level	Capability	Description	Data Resources	Models
Manual Diagnostics & Repair	0	Limited On-Vehicle Warning Indicators	Scheduled Maintenance or Operator Alert	On-Vehicle	Paper Manuals
	1	Enhanced Diagnostics	Service Technicians use Automated Scanners	+ Service Bay	"
	2	Telematics provides Remote Real-Time Data	Central Monitoring of Vehicle	+ Cloud	"
Augmented by Prognostics & Predictive Analytics	3	Proactive Component-level Alerts	Provide Health Status before Problem occurs	"	Component Health Models
	4	Integrated Vehicle Health Management	Estimate Remaining Useful Life	"	+ Vehicle-Level Health Models
	5	Self-Adaptive Health Management	Extend Vehicle Operation & enhance Safety	"	+ IVHM Capability integrated into Controls



Source: adapted from SAE Surface Vehicle / Aerospace Recommended Practice JA6268, Design & Run-Time In-formation Exchange for Health-Ready Components, 2018

Barriers To Effective Diagnostics In The Industry

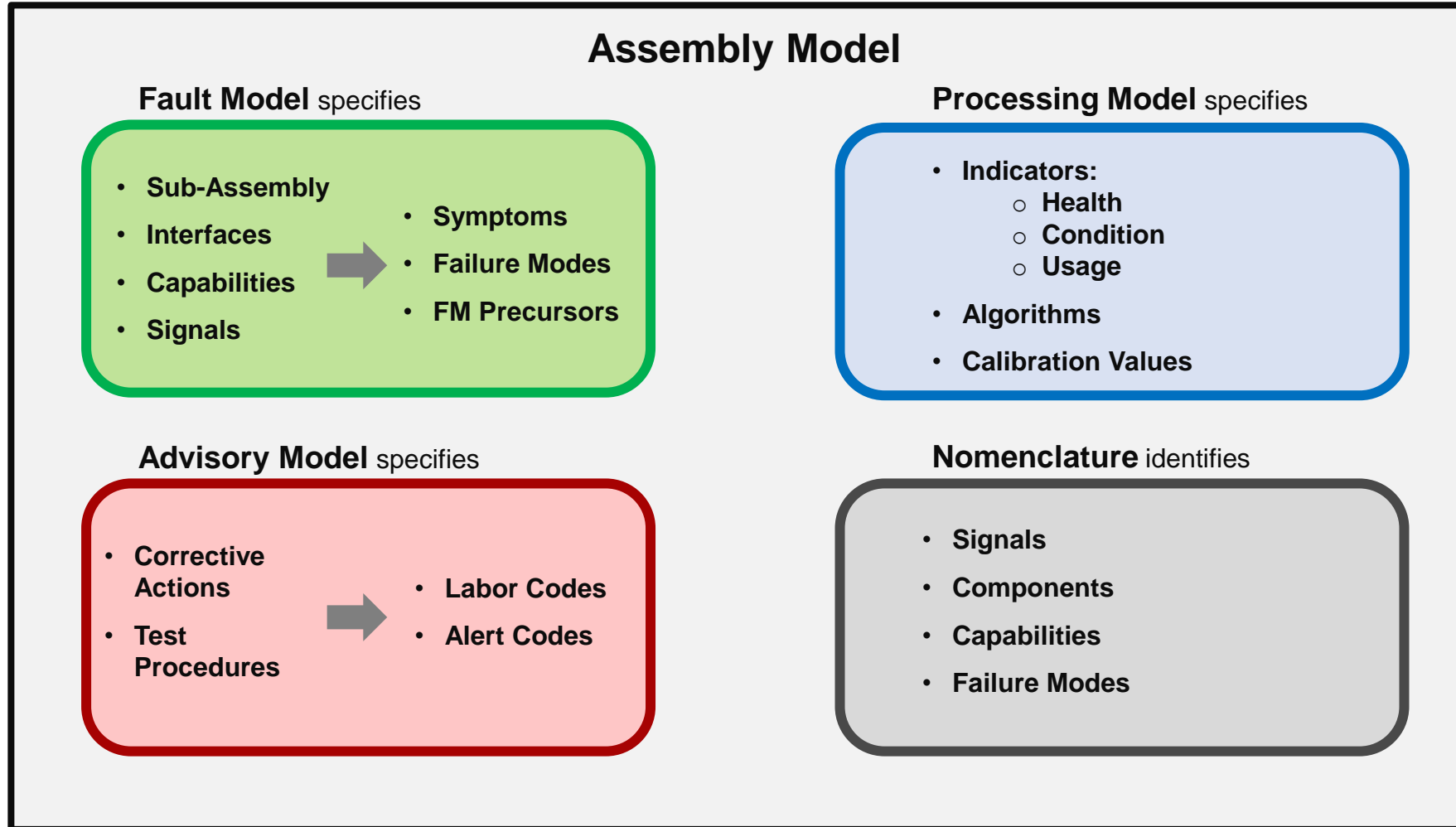
Multiple Players, Lack Of Uniform Nomenclature, Evolving Architectures



Source: adapted from T. Felke, Future of Vehicle Health Management with SAE JA6268

Health Ready Components Data Sheet Schema

Covers All IVHM Functions of Component & Systems



Source: adapted from T. Felke, Future of Vehicle Health Management with SAE JA6268



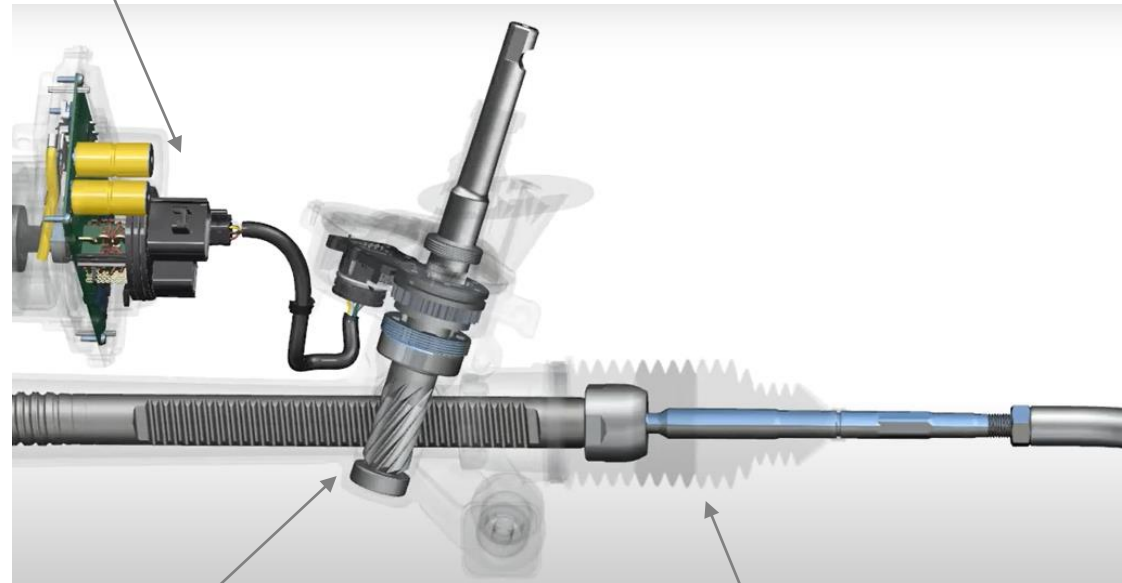
a leader in intuitive motion control

Use Case

Off-Road Damage On Electric Power Steering



Loose Connector



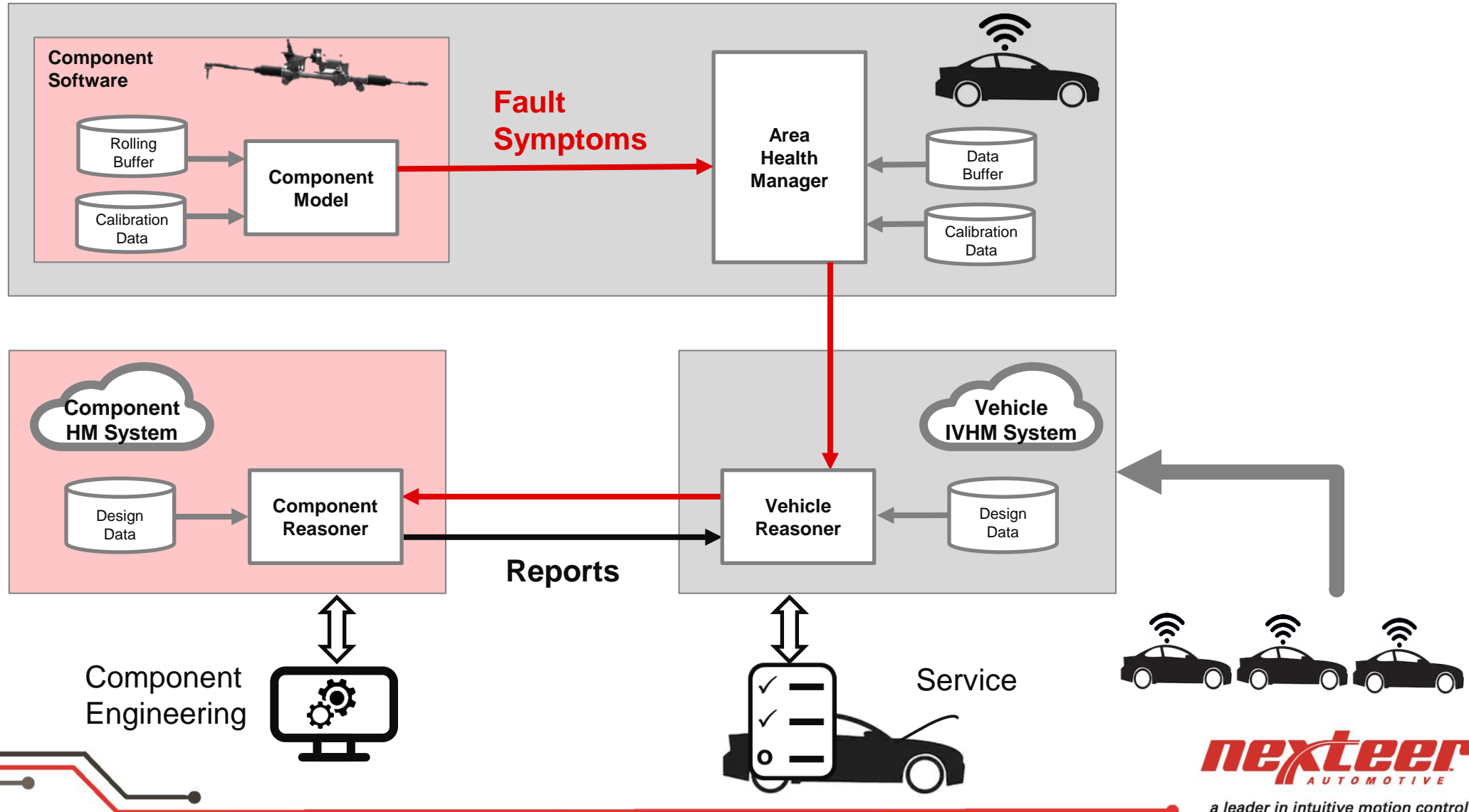
Pinion Lash

Loose Fasteners

Water Intrusion

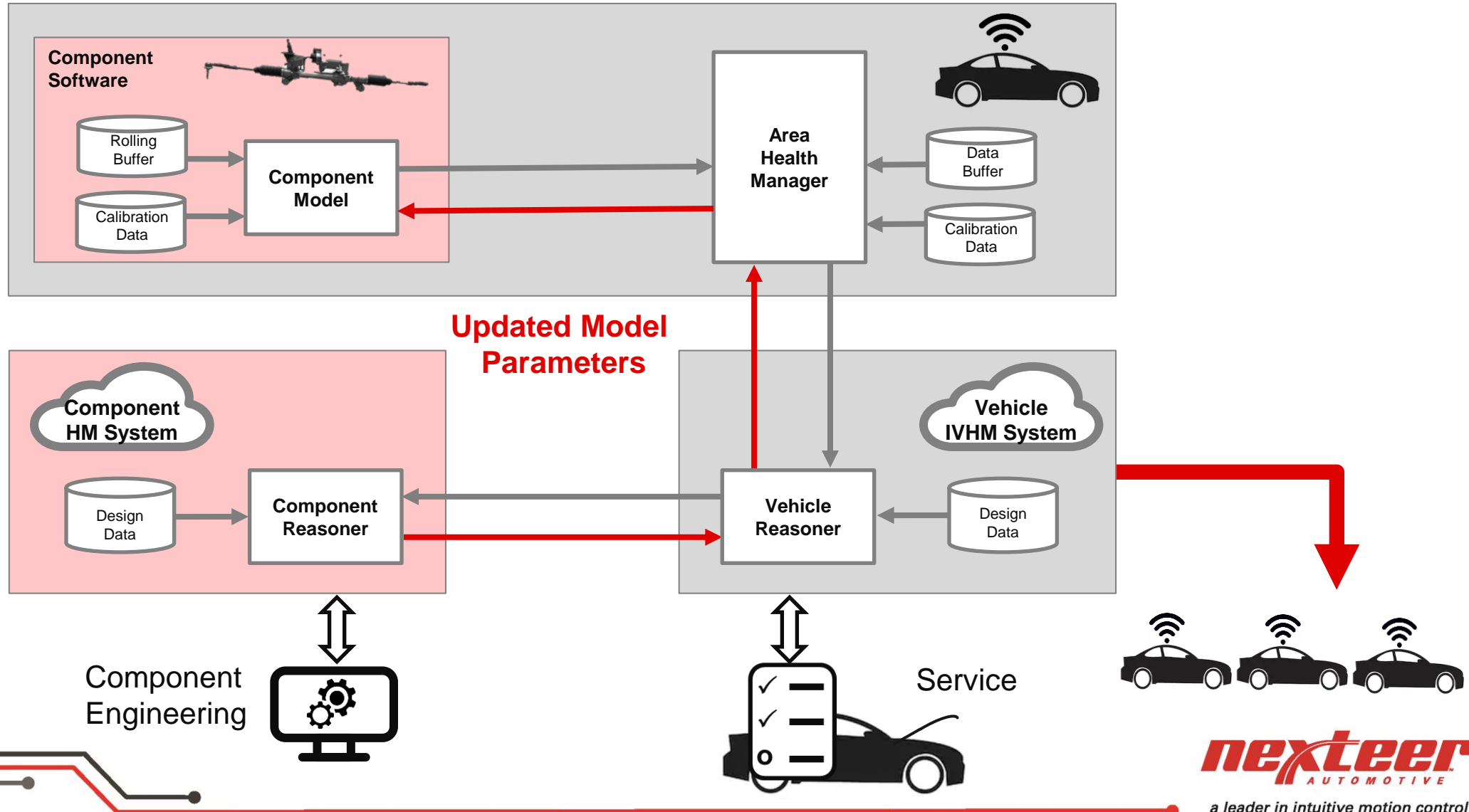
SAE JA6268 Compliant System Architecture

Indicator Computation In Component and Area Health Managers ...



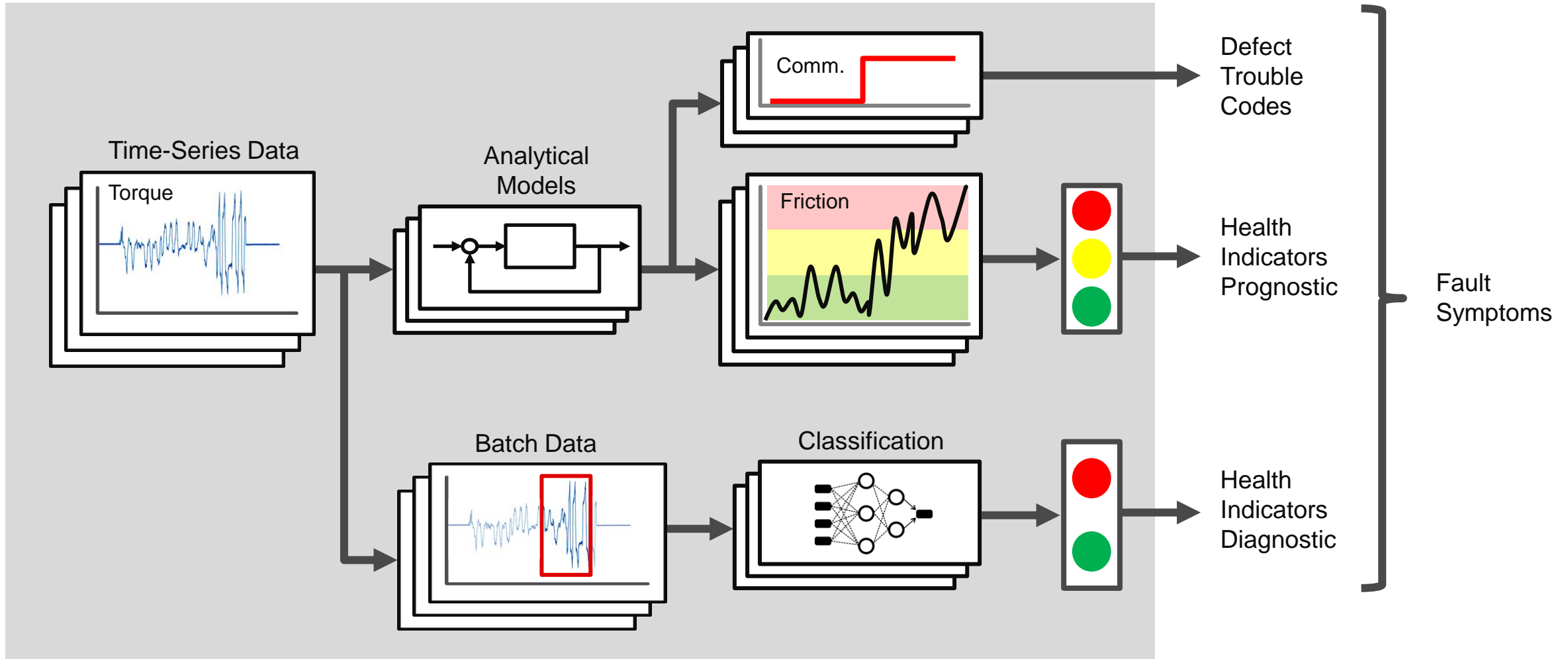
SAE JA6268 Compliant System Architecture

... While Any Vehicle Learns From Every Vehicle



System Architecture

Early Warning System Generates Fault Symptoms for Reasoner



Fault Model Determines Root Cause

Classic Reasoner Requires Clear Alert Levels for Classification



Fault Symptoms

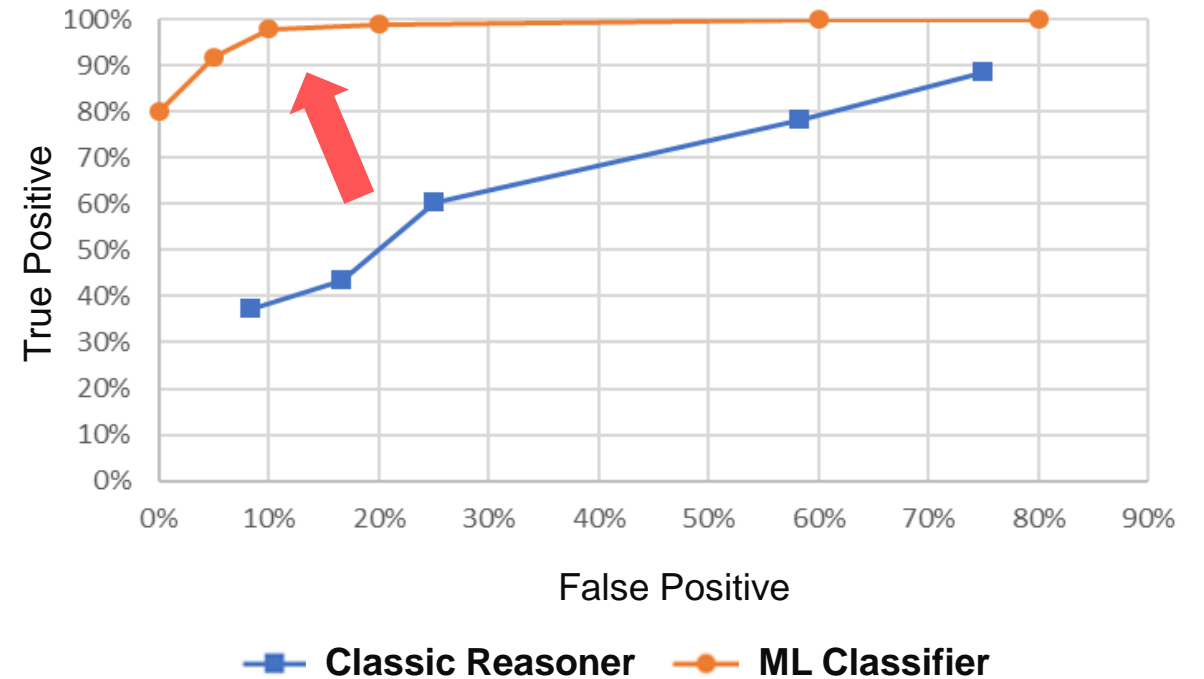
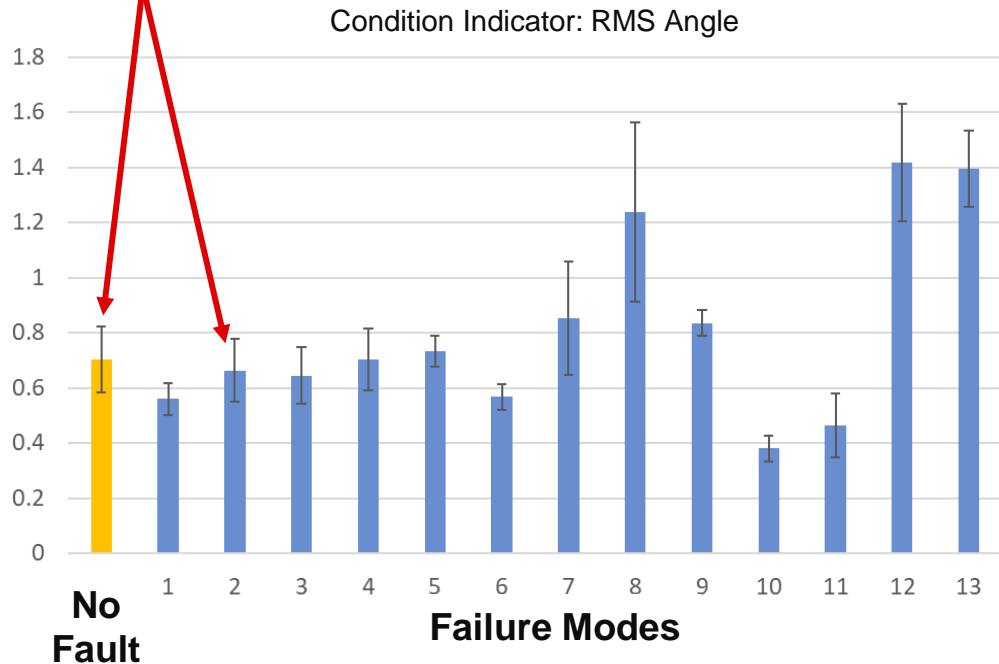
	Health Indicators					DTCs				
	Friction	Temperature	Static Torque	Max Duty Cycle	RMS Angle	...	Communication 0x02	Communication 0x04		...
Water Intrusion	●									Replace Boot
Corroded Gear	●			●						Replace Gear
Electric Power Stage		●	●	●						Replace PowerPack
Loose Connector							●	●		Check Connector
Pionion Lash					?					Check Pinion Torque
Loose Tie Rod Joint					?					Check Nut Torque
...										...

Root Causes (left) **Corrective Actions** (right)

Some Failure Modes Require ML Classifiers

And Time-Series Data To Determine Root Cause

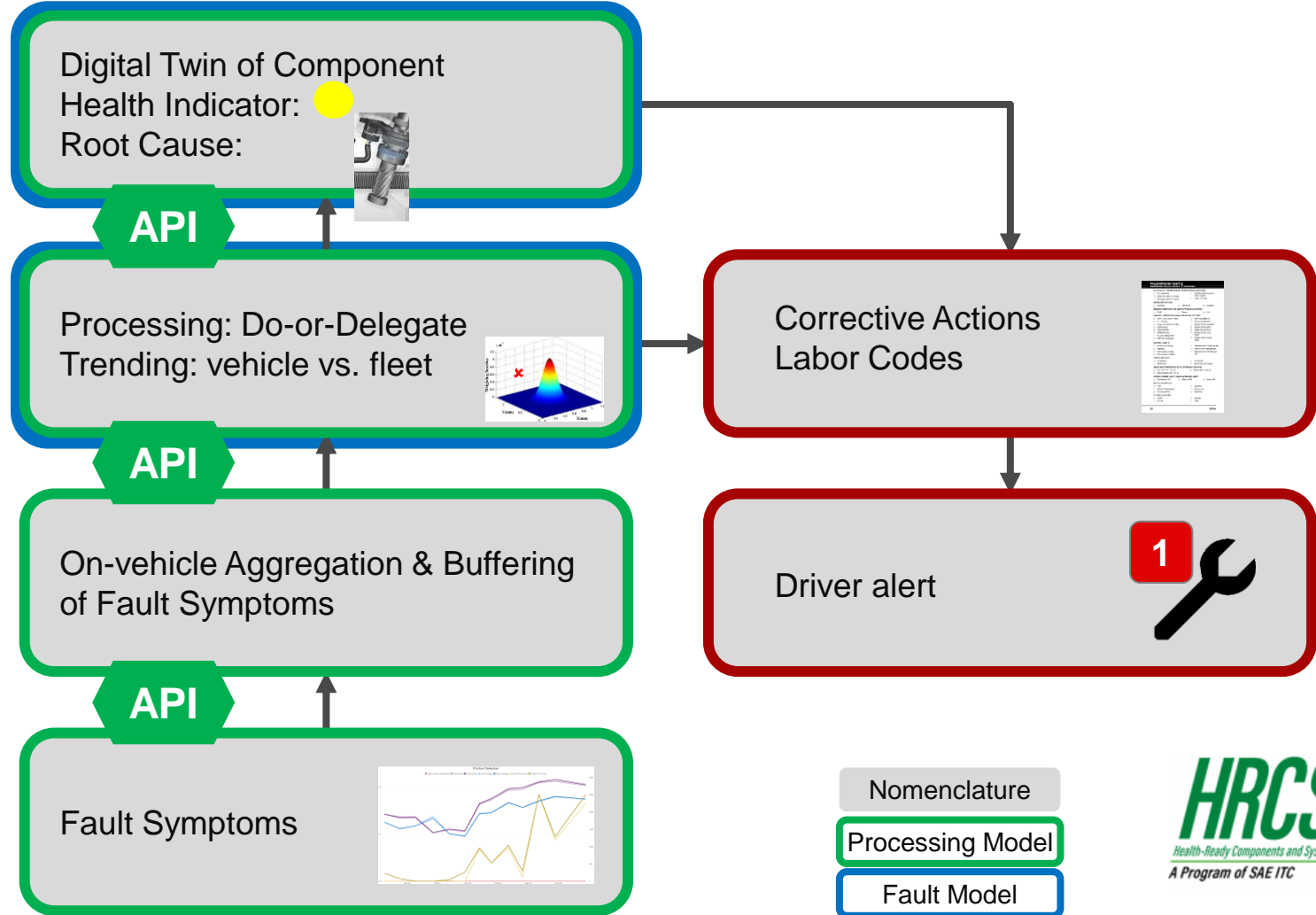
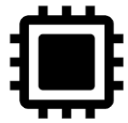
Good vs. Bad
difficult to
discriminate



Process Summary & SAE JA6268 Health Management Stack

Component Manufacturer

Vehicle Manufacturer



- Nomenclature
- Processing Model
- Fault Model
- Advisory Model



Summary

- Vehicle Health Management creates Value for Manufacturers, Dealerships and Consumers by improving Fit-for-Use, Operational Efficiency and creating a better service experience.
- The System Architecture spans Components, Area Health Manager and Backend Instances of Vehicle and Component Reasoners.
- Machine-Learned Classifiers based on time-series Data may improve True vs. False Positive detections.
- SAE JA6268 provides a cross-industry approach to Health Management by standardizing Design & Runtime Data Exchange.
- Health Ready Components and Systems (HRCS) strategy group by SAE supports the introduction of SAE JA6268 into the automotive industry.
Learn more at <https://www.sae-itc.com/programs/hrcs> .

